



U.S. Environmental Protection Agency  
Region 6  
1445 Ross Ave., Suite 1200  
Dallas, TX 75202-2733

## NOTICE OF INSPECTION

**REASON FOR INSPECTION:** This inspection is for the purpose of determining compliance with Section 112(r)(7) accidental release prevention requirements of the Clean Air Act, as amended 1990. The scope of this inspection may include, but is not limited to: reviewing and obtaining copies of documents and records; interviews and taking of statements; reviewing of chemical storage, handling, processing, and use; taking samples and photographs; and any other inspection activities necessary to determine compliance with the Act.

Facility Name: <b>Norphlet Chemical, Inc.</b>	<input checked="" type="checkbox"/> Private # of Employees: <b>0</b> Contractors/Others:	<input type="checkbox"/> Government/Municipal Population Served:
Mailing Address: <b>600 Macmillian Drive Norphlet, AR 71759</b>	Inspection Start Date and Time: <b>March 17, 2009 at 9:00 AM</b>	
Physical Address: <b>600 Macmillian Drive Norphlet, AR 71759</b>	Inspection End Date and Time: <b>March 17, 2009 at 11:30 AM</b>	
E-Mail Address: <a href="mailto:conorphlet@att.net">conorphlet@att.net</a>		
Responsible Official, Title, Phone Number: <b>Mr. Jim Crotty, Board Member/Executive Committee/Mayor of Norphlet, (870) 310-2274</b>	EPA Facility ID#: <b>1000 0020 0445</b>	
Facility Representative(s), Title(s), Phone Number(s):	Inspector Name(s), Title(s), Phone Number(s): <b>Roger Cadenhead, RMP Inspector (214) 665-6589</b>	
Inspection Report Reviewer Signature	Date	Inspector Signature
		Date

## Inspection Findings

IS FACILITY SUBJECT TO RMP REGULATION (40 CFR 68)?		<input checked="" type="checkbox"/> Y	<input type="checkbox"/> N
DID FACILITY SUBMIT (AND UPDATE) AN RMP AS PROVIDED IN 68.150 TO 68.185? DATE INITIAL RMP FILED WITH EPA: <b>10/24/2007</b>		<input checked="" type="checkbox"/> Y	<input type="checkbox"/> N
DATE OF LATEST RMP: <b>10/24/2007</b>			
1) PROCESS/NAICS CODE: <b>All other basic organic chemical manufacturing/325199</b>	PROGRAM LEVEL: 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input checked="" type="checkbox"/>		
REGULATED SUBSTANCE: <b>Hydrofluoric acid (conc 50% or greater)</b>	MAXIMUM QUANTITY IN PROCESS: <b>160,000</b> (lbs)		
2) PROCESS/NAICS CODE:	PROGRAM LEVEL: 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input type="checkbox"/>		
REGULATED SUBSTANCE:	MAXIMUM QUANTITY IN PROCESS: (lbs)		
3) PROCESS/NAICS CODE:	PROGRAM LEVEL: 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input type="checkbox"/>		
REGULATED SUBSTANCE:	MAXIMUM QUANTITY IN PROCESS: (lbs)		
4) PROCESS/NAICS CODE:	PROGRAM LEVEL: 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input type="checkbox"/>		
REGULATED SUBSTANCE:	MAXIMUM QUANTITY IN PROCESS: (lbs)		
5) PROCESS/NAICS CODE:	PROGRAM LEVEL: 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input type="checkbox"/>		
REGULATED SUBSTANCE:	MAXIMUM QUANTITY IN PROCESS: (lbs)		
DID THE FACILITY CORRECTLY ASSIGN PROGRAM LEVELS TO PROCESSES?		<input checked="" type="checkbox"/> Y	<input type="checkbox"/> N

### ATTACHED CHECKLIST(S):

☐ PROGRAM LEVEL 1 CHECKLIST

☐ PROGRAM LEVEL 2 CHECKLIST

☒ PROGRAM LEVEL 3 CHECKLIST

### OTHER ATTACHMENTS:

### COMMENTS:

**THIS SITE WAS VOID OF ANY NORPHLET CHEMICAL, INC. PERSONNEL; SEND THE COMPLETED ELECTRONIC FORMS TO JIM CROTTY, P.O. BOX 23, NORPHLET, AR 71759.**

**ALSO INTEGRAL TO THE AUDIT WAS BUD BASS, (870) 725-4253 – CONTRACTOR FOR JONES-HAMILTON (1ST SHIFT); SECOND SHIFT AND THIRD SHIFT CONTRACTORS FOR JONES-HAMILTON WERE VIC FORTE AND STEVE WILSON.**

**AUDITEE WAS ALSO A TITLE V, PERMIT #2101-A**

**AUDITEE REGISTERED FOR 160,000 POUNDS OF HYDROFLUORIC ACID, HAD 64,000 POUNDS ON HAND.**

**THE GPS REPORTED BY THE AUDITEE IS 17.5 MILES FROM THE ONE I DERIVED WHEN THERE.**